



Standard Tolerances

If nothing else is mentioned by the customer, we are considering the following tolerances:

	Specification:		Standard Tolerances		Unit (cm, g etc.)
			Plus	Minus	
1a	Bulk Motion reference:				
1b	Date:				
2a	Bag Size:	EXT	2	0	cm
2b		INT	2	0	cm
3	Type of Bag:				
4	SWL/SF:				
5	Weight of Bag:		2%	2%	g
6	Fabric Colour:		as per request		
7	Fabric GSM (plain/coated):				
7a	Body:		3%	3%	gsm
7b	Top:		2%	2%	gsm
7c	Base:		3%	3%	gsm
8	Top Style:				
9a	Filling Spout:				
9b	Fabric GSM (plain/coated):		2%	2%	gsm
9c	Lay Flat:		1	0	cm
9d	Height:		2	0	cm
9e	B-Lock / Hose Slider:				
9f	Tie, Size, Length		1	0	cm
	& Position from Top:		1	1	cm
9g	Other Details:				
10a	Discharge Spout:				
10b	Fabric GSM (plain/coated):		2%	2%	gsm
10c	Lay Flat:		1	0	cm
10d	Height:		2	0	cm
10e	B-Lock / Hose Slider:				
10f	Tie, Size, Length		1	0	cm
	& Position from Top:		1	1	cm
10g	Other Details:				
11	Baffle Sizes:		2	0	cm



page 2	Specification:		Standard Tolerances		Unit (cm, g etc.)
			Plus	Minus	
12a	Loops:				
12b	Type:		as per request		
12c	Weight and Width:		2%	2%	g / mm
12d	Height:		2	0	cm
12e	Colour:		as per request		
12f	Attachment:		2	1	cm
13	Stevedore Loop:		2	1	cm
14	Safety Band:				
15	Sift Proof:				
16	Stitching:				
16a	Safety:		as per request		
16b	Overlock:				
17	Liner:				
17a	Liner Attachment:		1	1	cm
17b	Liner Thickness:		2	2	microns
18	Document Pouch:		as per request		
18a	Quantity:				
18b	Size:		1	0	cm
18c	Thickness:				
18d	Position:		1	1	cm
19	Label:				
19a	Type:				
19b	Other:				
19c	Other:				
20	Printing:		as per request		
20a	Numbers of Colours:		up to 4 (printing colours special for food grade)		
20b	Numbers of Sides:				
21	Pieces/pallet:		5%	5%	

